

Manufacturing program

Last update: 7th March 2022

The following table gives an overview of the standard barrel electro-plating program at IONICS. For other requests, please do not hesitate to contact us.

Metal	Substrates	Plating & finishing	Underlayer
Tin	coppery, ferrous, light alloys	Tin bright Tin matt	Nickel Copper
Nickel	coppery, ferrous, light alloys	Nickel (sulfamate)	
Silver	coppery, ferrous, light alloys	Silver (optional: anti-tarnish)	Nickel Copper
Copper	coppery, ferrous, light alloys	Copper	

Remark

The data of the present technical data sheet are not contractual and may be amended in line with technological progress relating to the product.
