

## Manufacturing program

---

**Last update: 28<sup>th</sup> March 2015**

The following table gives an overview of the standard rack plating program at IONICS.  
 For other requests, please do not hesitate to contact us.

Metal	Substrates	Plating & finishing	Underlayer
<b>Zinc</b>	ferrous	Zn alkaline Zn acid CrIII passivation	
<b>Tin</b>	coppery	Tin bright Tin matt	Nickel Copper
<b>Nickel</b>	coppery, ferrous	Nickel (sulfamate)	
<b>Silver</b>	coppery	Silver (cyanide)	Nickel Copper

### Remark

The data of the present technical data sheet are not contractual and may be amended in line with technological progress relating to the product.

---